

Since 1930. The perfect connection.



Quick Connect Couplings and Accessories for Pneumatics

Product Range 2018 / 19













A Superior Product Range for Compressed Air



Due to the high level of automation of modern manufacturing facilities, compressed air plays a significant role as an energy source within industrial companies. An easy and efficient way to work with compressed air is the base for every industrial company.

The versatile, high-quality **LUDECKE** quick connect coupling systems are ideally suited for compressed air applications and pneumatics. It guarantees a quick, easy to use and safe connection and disconnection of tools, machines and hoses with high efficiency.

Advantages:

- High-quality materials
- Sturdy, reliable, totally leak-proof and durable
- Easy to couple
- Various sizes and connection types
- Energy efficient quick connect couplings equipped with different safety mechanisms
- Numerous possible applications for pneumatics, measurement and control technology

Wide Selection

To ensure the greatest possible compatibility and enable worldwide use, the **LUDECKE** product range contains a large selection of european and international plug profiles.

If there is no coupling system in our product range, which meets your requirements, we will be pleased to create an individual solution with you.

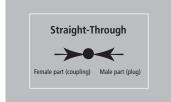




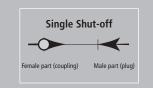
International plug profiles

Valve Designs

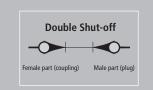
The **LUDECKE** quick connect couplings are available in different valve designs.



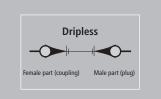
- No valve neither within the coupling nor within the plug
- Maximum flow rate
- During disconnection: a leakage of the media from the coupling and plug line occurs



- Straight-through plug
- Coupling with valve
- During disconnection: a media leakage from the plug line is possible



- Valves on both sides (male/female)
- During disconnection: no leakage appears of coupling and plug, constant pressure



- Valves on both sides (male/female)
- During disconnection: only a minimal film of the media can leak out (no drop formation)

Materials

LUDECKE uses for all of their products only excellent materials which are adjusted for every application area.

Brass (plain/ nickel-plated) Most of the LUDECKE quick connect couplings consist of brass MS 58 (machining brass). It is a very sturdy

material which guarantees high durability, and can be excellently galvanized (nickel-plating).

Steel (machining steel) If products are used under tough conditions (i.e. in foundries), they need to be manufactured out of

machining steel (hardened, nickel-plated or zinc-plated). This material guarantees the possibility to weld,

harden and provides a long lifetime.

Stainless steel For applications with specific hygienic standards or rather conveying various different media, guick connect

couplings made of stainless steel are required. Further information can be found in our program for processing

industry.

Seals Subject to the application and/or requirement, **LUDECKE** offers various sealing types made out of Buna N,

EPDM, FKM or FFKM. Of course we only use sealing compounds which satisfy the proven standards.

Connecting within Seconds

The **LUDECKE** quick connect couplings are characterized by an extra easy handling.



One-hand operation: To connect simply push the plug into the coupling.





To disconnect pull back the sleeve of the coupling (ball or pin locking opens automatically and releases the plug)



Quick Connect Couplings with European Plug Profiles

Each application area is confronted with various challenges and sets priorities in accordance with the individual requirements. To comply to all applications, **LUDECKE** offers three different lines of quick connect coupling systems with European plug profiles.



Quality-Line

Unlimited Flexibility

The **LUDECKE Quality-Line** offers a high-quality coupling portfolio, in various dimensions, which covers all kinds of applications.

- Micro Quick Connect Couplings, Series ESMC DN 2.7
- Mini Quick Connect Couplings, Series ESM DN 5 (also available as dripless version)
- Quick Connect Couplings, Series ES DN 7.2



OptiFlow-Line

Energy Efficient Quick Connect Couplings

Despite numerous advantages, compressed air has the reputation of being a cost intensive energy user — in many cases a misstatement. By using the right components an energy efficient operation is possible.

The products from the **LUDECKE OptiFlow-Line** offer energy-optimized coupling systems, which achieve higher flow rates and significantly reduce the energy consumption. This leads to a decrease of energy costs as well as an increase of the durability and the lifetime of the machines.

LUDECKE OptiFlow-Line

- Streamlined valve
- Extremely high flow rates
- Low pressure drop
- High durability
- Great operational safety and best sealing characteristics



→ For the Series ESI1A DN 7.4 / ESI2A DN 7.4 / ESI DN 7.8 / ESIK DN 7.8 / ESIS DN 7.8 / ESIG DN 10 / ESG DN 19



SafeConnect-Line

Quick Connect Couplings with Safety Function

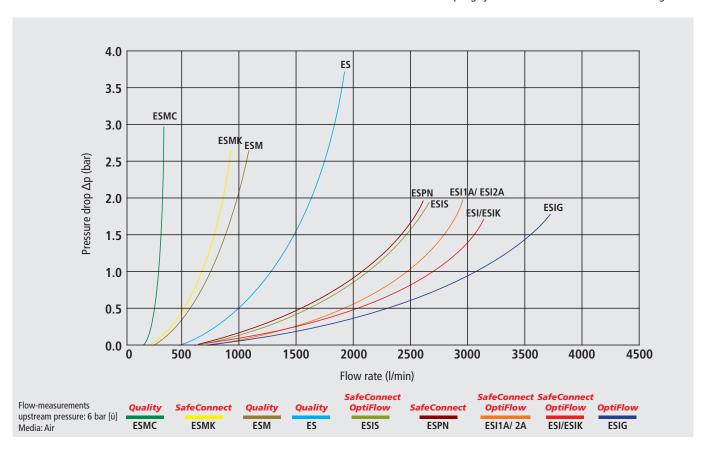
Compressed air is a media with an extremely high potential of danger. In case of improper use and when safety regulations are not being followed, enormous forces can be released and therefore, a risk of injury for the user is omnipresent. The **LUDECKE SafeConnect-Line** offers various coupling systems which reliably prevent any possible problems (e.g. whiplash effect, high noise level, false coupling).

→ For the Series ESIS DN 7.8 / ESPN DN 7.4 / ES DN 7.2 / ESI DN 7.8 / ESIK DN 7.8 / ESI1A DN 7.4 / ESI2A DN 7.4 / ESI2A DN 7.4 / ESI4 DN 5

Quick Connect Couplings with Self-Venting	Quick Connect Couplings with Sleeve Lock Mechanism	Quick Connect Couplings with Visual Indication	
Pressure relief and anti-hose whip reduce the noise level and prevent the whiplash effect.	Various security methods prevent an unwillingly disconnection of the coupling	Colour and shape coded couplings and plugs prevent false coupling	
Sleeve concept Push-button concept	Locking nut Locking nut + Two-hand plug-in coding operation	Plug and colour coding	
	∇		
Series: Series: ESIS DN 7.8 ESPN DN 7.4	Series: Series: Series: Series: Series: ES DN 7.2 ESI DN 7.8 ESIK DN 7.8 ESI2A DN 7.4 ESI2A DN 7.4	Series: ESMK DN 5	

Flow Chart

The flow rates of our coupling systems are summarized in the following chart.



Quick Connect Couplings with European Plug Profiles

Quick (connec	t Coup	iings w	ith Eur	opean	Plug Pro	otiles
	Quality-Line			OptiFlow-Line			
Series	ESMC DN 2.7	ESM DN 5	ES DN 7.2	ESI DN 7.8	ESIS* DN 7.8	ESIG DN 10	ESG DN 19
Plug Profile (original size)		Ø9 mm	Ø 12 mm	Ø12 mm	Ø 12 mm	Ø 15 mm	Ø 27 mm
			LUDICO	LODES.	AFE TO SE	2.000800	L. O'DECKE
					SHE (L. Z. CONNET)		
Materials: Body: Sleeve: Valve Body: Valve: Springs, Retaining ring: Balls: Pins: Seals:	Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.3541 Buna N	Brass MS 58 (plain/n-pl.) Brass MS 58 (plain/n-pl.) Brass MS 58 (plain/n-pl.) Brass MS 58 (plain/n-pl.) Stainless steel 1.4310 Stainless steel 1.3541 Buna N	Brass MS 58 (plain/n-pl.) Brass MS 58 (plain/n-pl.) Brass MS 58 (plain/n-pl.) Brass MS 58 (plain/n-pl.) Stainless steel 1.4310 — Stainless steel 1.4305 Buna N	Brass MS 58 nickel-plated Steel hardened+-nickel-pl. Brass MS 58 nickel-plated Brass MS 58 nickel-plated Stainless steel 1.4310 Stainless steel 1.4034 — Buna N	Brass MS 58 nickel-pl. Steel hardened+nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034 — Buna N	Brass MS 58 nickel-pl. Steel hardened+nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 plain Stainless steel 1.4310 Stainless steel 1.4034 — Buna N	Brass MS 58 plain Brass MS 58 plain Brass MS 58 plain Brass MS 58 plain Stainless steel 1.4310 Stainless steel 1.4034 — Buna N
Special seals for other media on request:	EPDM, FKM, FFKM	EPDM, FKM, FFKM	EPDM, FKM, FFKM	EPDM, FKM, FFKM	EPDM, FKM, FFKM	EPDM, FKM	EPDM, FKM, FFKM
Plug:	Brass MS 58 nickel-pl.	Brass MS 58 (plain/n-pl.) /steel zinc-plated	Brass MS 58 (plain/n-pl.) /steel zinc-plated	Steel hardened+nickel-pl.	Steel hardened+nickel-pl.	Steel hardened+nickel-pl./ Brass MS 58 nickel-plated	Brass MS 58 plain
Max. Working Pressure:	PN 35 bar	PN 35 bar	PN 35 bar	PN 35 bar	PN 12 bar	PN 35 bar	PN 35 bar
Temperature:	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C
Thread types:	ISO 228/DIN 13	ISO 228/DIN 13	ISO 228/DIN 2999/	ISO 228/DIN 2999	ISO 228/DIN 2999	ISO 228/DIN 2999	ISO 228
Flow rate: at 6 bar [ü] and 0.5 bar pressure drop single shut-off	165 l/min	510 l/min	DIN 13 1000 l/min	2000 l/min	1700 l/min	2150 l/min	8000 l/min
Type of valve: Operation:	single/double/straight through one-hand	single/double/straight through/dripless one-hand	single/double/ straight through one-hand	single/double/ straight through one-hand	single one-hand	single/double/ straight through one-hand	single/ double one-hand

SafeConnect-Line

ESIS* **DN 7.8** **ESPN DN 7.4**

ES **DN 7.2**

ESI* **DN 7.8** **DN 7.8**

NEW!

ESI1A/2A* **DN 7.4**

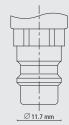
ESMK DN₅

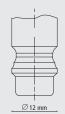


































Steel zinc-plated

Steel zinc-plated

Stainless steel

Stainless steel

Buna N







Brass MS 58 nickel-pl.

Steel hardened+nickel-pl.

Brass MS 58 nickel-pl.



Brass MS 58 nickel-pl.

Steel hardened+nickel-pl.

Brass MS 58 nickel-pl.



Brass MS 58 nickel-pl.

Brass MS 58 nickel-pl.

Brass MS 58 nickel-pl.



Brass MS 58 plain

Aluminium anodised

Brass MS 58 plain

Brass MS 58 plain

Stainless steel 1.4310

Stainless steel 1.3541

Buna N EPDM, FKM, FFKM

Brass MS 58 with

anodized aluminium ring

PN 35 bar

-20°C – +100°C

ISO 228

430 l/min

Brass MS 58 nickel-pl. Steel hardened+nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034

Buna N EPDM, FKM, FFKM

Steel hardened+nickel-pl.

Steel hardened+nickel-pl. PN 12 bar PN 12 bar -20°C - +100°C -15°C - +70°C ISO 228/DIN 2999 ISO 228 1700 l/min 1650 l/min

single single one-hand one-hand

Steel zinc-plated Plastic compound material Stainless steel 1.4310

Stainless steel 1.4305 Buna N Brass MS 58 (plain/n-pl.) /Steel zinc-plated PN 35 bar -20°C -+100°C ISO 228 1000 l/min single

one-hand

Brass MS 58 plain

Brass MS 58 plain

Brass MS 58 plain

Brass MS 58 plain

Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034 Buna N EPDM, FKM, FFKM Steel hardened+nickel-pl. PN 35 bar -20°C - +100°C ISO 228/DIN 2999

2000 l/min single

one-hand

Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034 Buna N EPDM, FKM, FFKM Steel hardened+nickel-pl. PN 35 bar -20°C - +100°C ISO 228/DIN 2999

2000 l/min

single one-hand Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034 Buna N EPDM, FKM, FFKM Brass MS 58 nickel-pl. PN 35 bar -20°C - +100°C ISO 228/DIN 2999

1800 l/min

two-hands

single

one-hand

single

Quick Connect Couplings with International Plug

Series



DN₅



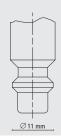
ESAI DN 5.5

ESO DN 5.5

Plug Profile (original size)







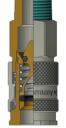
















Brass MS 58 nickel-pl.

Steel hardened + nickel-pl

Brass MS 58 nickel-pl.





Brass MS 58 plain

Brass MS 58 plain





Materials: Body: Sleeve: Valve body: Valve: Springs, Retaining ring: Balls: Pins: Seals: Special seals for other media on request:

Brass MS 58 plain Stainless steel 1.4310 Stainless steel 1.4034 Buna N Steel hardened +nickel-pl. PN 35 bar -20°C - +100°C

Brass MS 58 nickel-pl. Steel hardened + zinc-pl. Steel hardened + zinc-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034 Buna N

Brass MS 58 plain Brass MS 58 plain Stainless steel 1.4310 Stainless steel 1.4305 Buna N

Brass MS 58 nickel-pl. Steel hardened + nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034

Brass MS 58 plain Brass MS 58 plain Brass MS 58 plain Brass MS 58 plain Stainless steel 1.4310

EPDM/ FKM/ FFKM

Buna N EPDM/ FKM/ FFKM

Stainless steel 1.4305 Buna N

Steel hardened + nickel-pl.

Brass MS 58 plain/Steel

EPDM/ FKM/ FFKM

Max. Working Pressure:

PN 35 bar

Steel hardened + nickel-pl.

EPDM/ FKM/ FFKM

PN 35 bar

PN 35 bar

Brass MS 58 plain PN 35 bar

Max. Flow Capacity: at 6 bar [ü], 0.5 bar pressure drop 800 l/min

-20°C - +100°C -20°C - +100°C 950 l/min 775 l/min

-20°C - +100°C 1100 l/min

-20°C - +100°C 775 l/min

Type of valve:

single shut-off

Temperature:

single one-hand

single one-hand

sinale one-hand

single one-hand

single one-hand

Operation:

Norm:

Area:

Parker|Rectus Series 19

PCL60 (UK) **Great Britain** Parker|Rectus Series 17 Schrader NW5 Great Britain, Europe

ISO 6150 B US-MIL-Spec. C4109 Industr. Interchange 1/4" Parker|Rectus Series 23/24,

Hansen 3000, Cejn 310,

Milton, Gromelle 600

USA, Spain, France

Industr. Interchange 1/4" Parker|Rectus Series 23/24,

ISO 6150 B

US-MIL-Spec. C4109

Parker|Rectus Series 14/22,

Compatibility:

Hansen 3000, Cejn 310, Milton, Gromelle 600 USA, Spain, France

ARO 210, Cejn 300, Orion 44510, Parker 50 Benelux, Switzerland

Profiles

ESOI	ESOIG	ESK	ESAC	ESACG	F1K
DN 5.5	DN 9	DN 7.5	DN 8	DN 10	DN 8
<u>Ø11 mm</u>	Ø 15 mm	Ø 13 mm	Ø 13 mm	Ø 15 mm	Ø 19 mm
Gorma	AE * In		Gom	SCHE	A Mode is
	THE WEST	UDEGKE !			
Brass MS 58 nickel-pl. Steel hardened + nickel-pl. Brass MS 58 nickel-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034	Brass MS 58 plain Brass MS 58 plain Brass MS 58 plain Brass MS 58 plain Stainless steel 1.4310	Brass MS 58 plain Brass MS 58 nickel-pl. Brass MS 58 plain Brass MS 58 plain Stainless steel 1.4310	Brass MS 58 nickel-pl. Steel hardened + nickel-pl. Steel hardened + zinc-pl. Brass MS 58 nickel-pl. Stainless steel 1.4310 Stainless steel 1.4034	Brass MS 58 nickel-pl. Steel hardened + nickel-pl. Steel zinc-plated Brass MS 58 plain Stainless steel 1.4310 Stainless steel 1.4034	Steel zinc-pl.+yellow pass. Steel zinc-pl.+yellow pass. Steel zinc-pl.+yellow pass. Brass MS 58 plain Stainless steel 1.4310 Stainless steel 1.4034
Buna N	Buna N	Buna N	Buna N	Buna N	Buna N
EPDM/ FKM/ FFKM	EPDM/ FKM/ FFKM	EPDM/ FKM/ FFKM	EPDM/ FKM/ FFKM	EPDM/ FKM	EPDM/ FKM/ FFKM
Steel hardened + nickel-pl. PN 35 bar	Steel hardened + nickel-pl. PN 35 bar	Steel hardened + nickel-pl. PN 35 bar	Steel hardened + zinc-pl. PN 35 bar	Steel hardened + nickel-pl. PN 35 bar	Steel nickel-pl.+yellow passivated PN 35 bar
-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C	-20°C – +100°C
1140 l/min	1400 l/min	1375 l/min	1500 l/min	2600 l/min	1800 l/min
single one-hand -	single one-hand	single one-hand	single one-hand	single one-hand	single two-hand
Parker Rectus Series 14/22, ARO 210, Cejn 300, Orion 44510, Parker 50 Benelux, Switzerland	Rectus Series 40 KA, ARO 310, Orion 44520, Orion 44530 Benelux, Switzerland	Parker Rectus Series 13/03, Nitto Kohki 200 Cejn 314/315 especially Asia	Parker Rectus Series 33 Atlas Copco QIC 10 worldwide	Parker Rectus Series 34 KA, Atlas Copco QIC 15 worldwide	- Germany



Pneumatic Accessories

Additional to our coupling systems we offer a wide range of pneumatic accessories.

MODY Spiral Hoses made of Polyurethane



MODY spiral hoses have excellent material characteristics for a fexible supply of compressed air. Even after worst deformation the MODY spiral hose returns into its original shape. Despite their wide range, the spiral hoses take a significant part to the safety during work. We recommend the assembly on the ceiling and the use of high quality, retractable and rotatable fittings with bend and scratch protection spring.

- MODY Spiral Hoses
- Compressed Air Blow-off Sets
- MODYFLEX PUR Spiral Hoses
- A:S:S Antistatic Spiral Hoses
- Flamex-Spark Protecting and Hot Water Spiral Hoses
- MODY Duo Spiral Hoses
- MODY CleanConnect Spiral Hoses
- Accessories for MODY Spiral Hoses

Blow-off Valves and Blow-off Guns



For thorough and fast cleaning or drying of work pieces and working places, compressed air blow-off guns and valves are used. Various types of nozzles offer the right dosage, the required air volume as well as the necessary noise reduction. For flexible use, a combination with MODY spiral hoses is recommended.

- Compressed Air Blow-off Valves made of Aluminium / Brass / Stainless Steel
- Compressed Air Blow-off Guns made of Aluminium / Plastic / Die Cast Zinc
- Nozzles and Spare Parts for Compressed Air Blow-off Valves and Guns

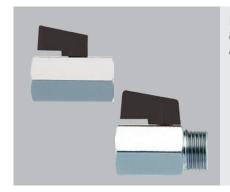
Pneumatic Fittings



We offer an extensive range of connecting fittings made of brass for various fields and applications.

- Pneumatic 1/3-Screwings made of Brass Plain
- Pneumatic 2/3-Screwings made of Brass Plain
- Pneumatic Fittings made of Brass Plain or Brass Nickel-Plated

Hexagon Ball Valves



Ball valves serve as shut-off fittings in pipe-systems for compressed air and other media. They are especially suitable for the application in the industry. They seal through PTFE-shells. Due to the compact control lever miniature ball-valves enable the usage in reduced spaces.

Hose Clamps, Hose Clips, Ferrules



For hose assembly of fittings different assembly methods from strong clamps to light clips or ferrules can be used subject application, media, pressure or hose material.

Selection criterias are: safety, removable or non-removable, quickness, necessary devices (i.e. crimping machine), cleanliness or injury risk free.

- Double-Ear Hose Clips
- High Performance Hose Clips made of Steel or Stainless Steel
- Heavy Duty Clamps
- Ferrules for Low Pressure Hose Lines
- Hand-operated Assembly Machine

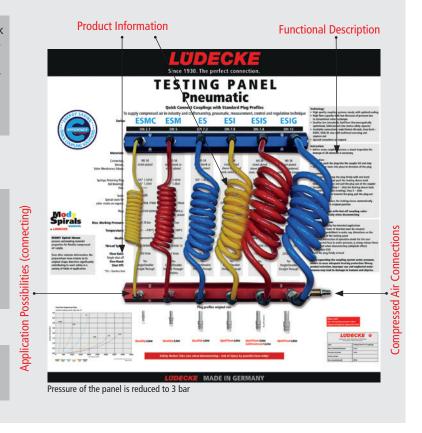
Testing Panel

For training sessions and comprehensive tests of our quick connect couplings we developed our Testing Panels. These sample bars represent the quick connect coupling series from DN 2.7 up to DN 10 of our *Quality-*, *OptiFlow*-and *SafeConnect-Line*, as well as the MODY spiral hoses under pressure.

Your advantages:

- Extensive information about each product and the mode of operation
- Testing of high-quality products under real practice conditions (the coupling procedure may be executed even with a media flowing through the lines)
- Multilingual: German and English (on request also other languages)

We offer the testing panels at cost price. If you are interested please contact our expert sales team.



LUDECKE



Since 1930. The perfect connection.